

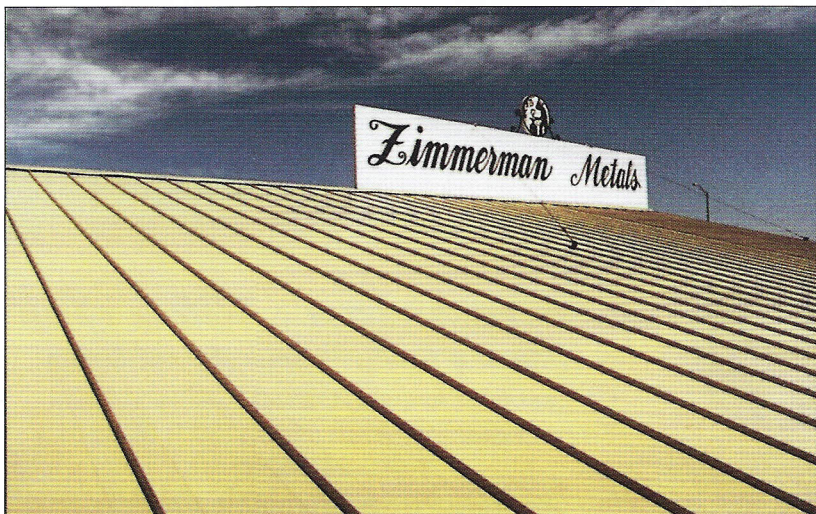
*Zimmerman Metals Inc.*

## COMMERCIAL ROOF PANEL MACHINE



**Advanced design means more time forming panels, not adjusting the machine.  
Backed by a company in business 70 years, dedicated to quality and service.**

- **Patented Material Handling System:** Independent drive system is always centered on the panel coupled with free spinning forming rollers minimizes oil canning and potential adjustments.
- **Extremely Versatile:** Multiple profiles in any width from 12" through 24".
- **UL90 Rated Panels:** Machine forms 1-3/4" snap lock, 2" and 1-1/2" mechanically seamed profiles. UL90 rated over open purlins or decking.
- **Heavy Duty Construction:** 2" welded tubular steel frame, 304 stainless steel forming rollers, steel components powder coated or Zinc plated for a tough, long lasting finish.
- **Hydraulic System:** Industrial grade system with 18 gallon stainless steel tank.
- **Shear:** Guillotine type, blades and dies manufactured from heat treated tool steel.
- **Profile Change Over:** Advanced design allows tooling change over in approximately one hour.
- **Lifetime Sealed Bearings:**  
All bearings permanently sealed and lubricated.





# COMMERCIAL ROOF PANEL MACHINE

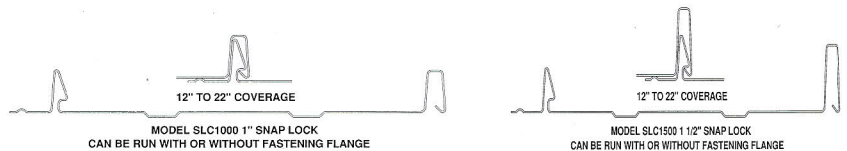
## Machine Specifications:

**Length:** 120"  
**Height:** 25"  
**Width:** 44"  
**Weight:** 3000 lbs.  
**Speed:** 60 feet/minute  
**Power:** 13 hp Gas Engine  
**Shear:** Hydraulic, Guillotine  
**Coil Width:** 18" to 30"  
**Materials:** Steel to 22 ga.  
 Aluminum to .040"  
 Copper to 20 oz.

## Trailer Specifications:

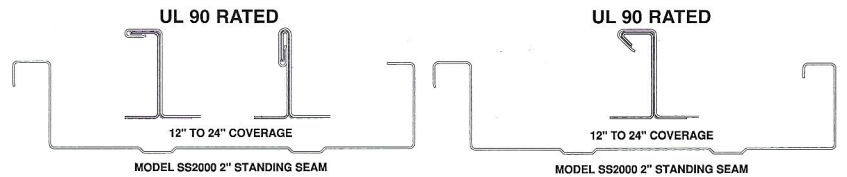
**Length:** 19'  
**Height:** 48" with machine spool and stands  
**Width:** 91" with fenders  
**Weight:** 5500 lbs with machine  
**Axles:** Tandem 6000 lb. with Electric Brake  
**Hitch:** 2-5/16" Ball

## Profiles Formed:

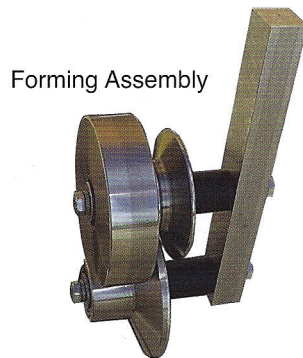


## Standard Features:

One Set of Tooling to Form One Profile  
 304 Stainless Steel Tooling  
 Industrial Grade Hydraulic System  
 Expandable Spool  
 304 Stainless Steel Stiffening Ribs  
 Limit Switch Measuring Device  
 Hand Held Remote Controls  
 Tandem Axle Trailer  
 Electric Start Engine



Expandable Spool Decoiler



Forming Assembly

## Optional Equipment:

Electric Seamer  
 Hand Seamer  
 Vinyl Cover  
 50' Variable Height Run Out Stands  
 Additional Set of Tooling  
 Diesel Engine  
 220VAC 3 Phase Electric Motor  
 Digital Batch Controller  
 Striation Roller Set



*Zimmerman Metals Inc.*

*Over 70 Years of Quality Workmanship and Service*

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